

Work Order ID 74218

Tuesday, September 27, 2011 11:19:47 AM



Page 1

Item ID:	D4131-041	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Manifold Assembly					
Start Date:	9/27/2011	Start Qty:	8.00	Cust Item ID:		
Required Date:	9/30/2011	Req'd Qty:	8.00	Customer:		
Reference:	ECN11-639 - REWORK					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D4131	B								

105

0.00



Small Fab

Memo

0.00

PULL FROM STOCK:
X D4131-041 B71412

Small Fab

REWORK D4131-041 PER ECN11-639
ADD D4131-9 TO PART

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

6

Sp 11/10/14

6



Sp 11/10/14



Work Order ID 74218

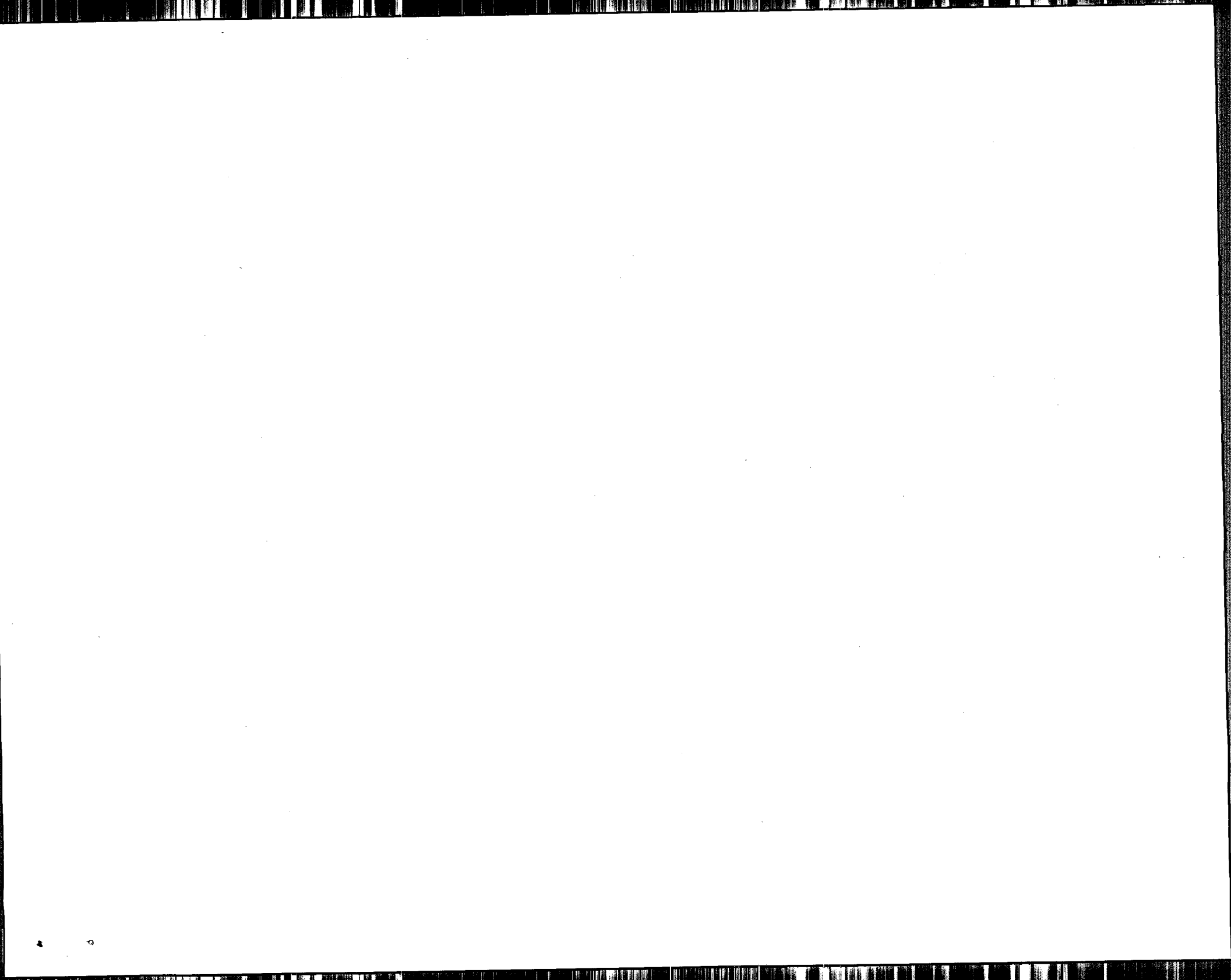
Tuesday, September 27, 2011 11:19:47 AM

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Item ID: D4131-041 Accept  Setup Start 
Revision ID: Stop 
Item Name: Manifold Assembly
Start Date: 9/27/2011 Start Qty: 8.00  Cust Item ID:
Required Date: 9/30/2011 Req'd Qty: 8.00  Customer:
Reference: ECN11-639

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo <i>PPP 72350</i> RE-IDENTIFY USING NEW B/N	0.00							<i>Rec'd 11/17 (6)</i>
140  QC	QC21- Final Inspection - Work Order Release	0.00							<i>11/10/18</i>
Quality Control	Memo	0.00							<i>ME 11-10-17</i>



Picklist Print

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Page 1

Work Order ID: 74218

Parent Item: D4131-041

Parent Item Name: Manifold Assembly



Start Date: 9/27/2011

Required Date: 9/30/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.10.06 new issue DD verf:EC
11.09.26 AS PER REV.B DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4131-9 		Manufactured	No				Each	0.0000		8			
Label Plate MS20615-3M3 <i>m33</i>		Purchased	No				Each	0.0000		16			
RIVET 													

B7#252



8 11/10/14

6

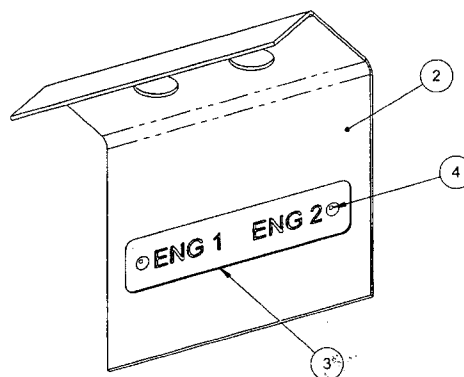
M111650



16 11/10/14

12

ITEM	QTY -045	PART NUMBER	DESCRIPTION
1	X	D4131-045	BASE ASSEMBLY
2	1	D4131-3	BASE
3	1	D4131-9	LABEL PLATE
4	2	MS20615-3M3	RIVET



D4131-045 BASE ASSEMBLY



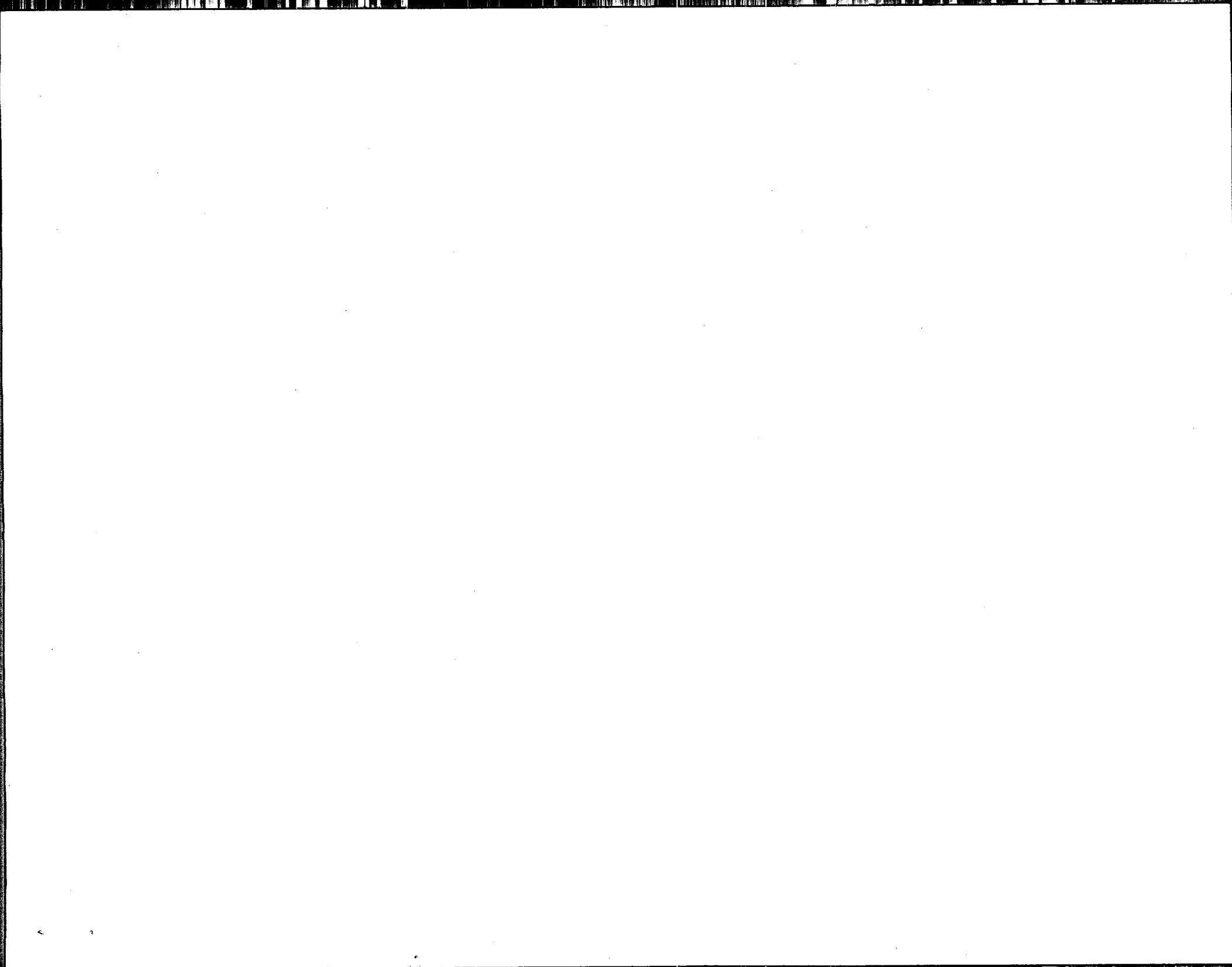
RELEASED
2011-09-21

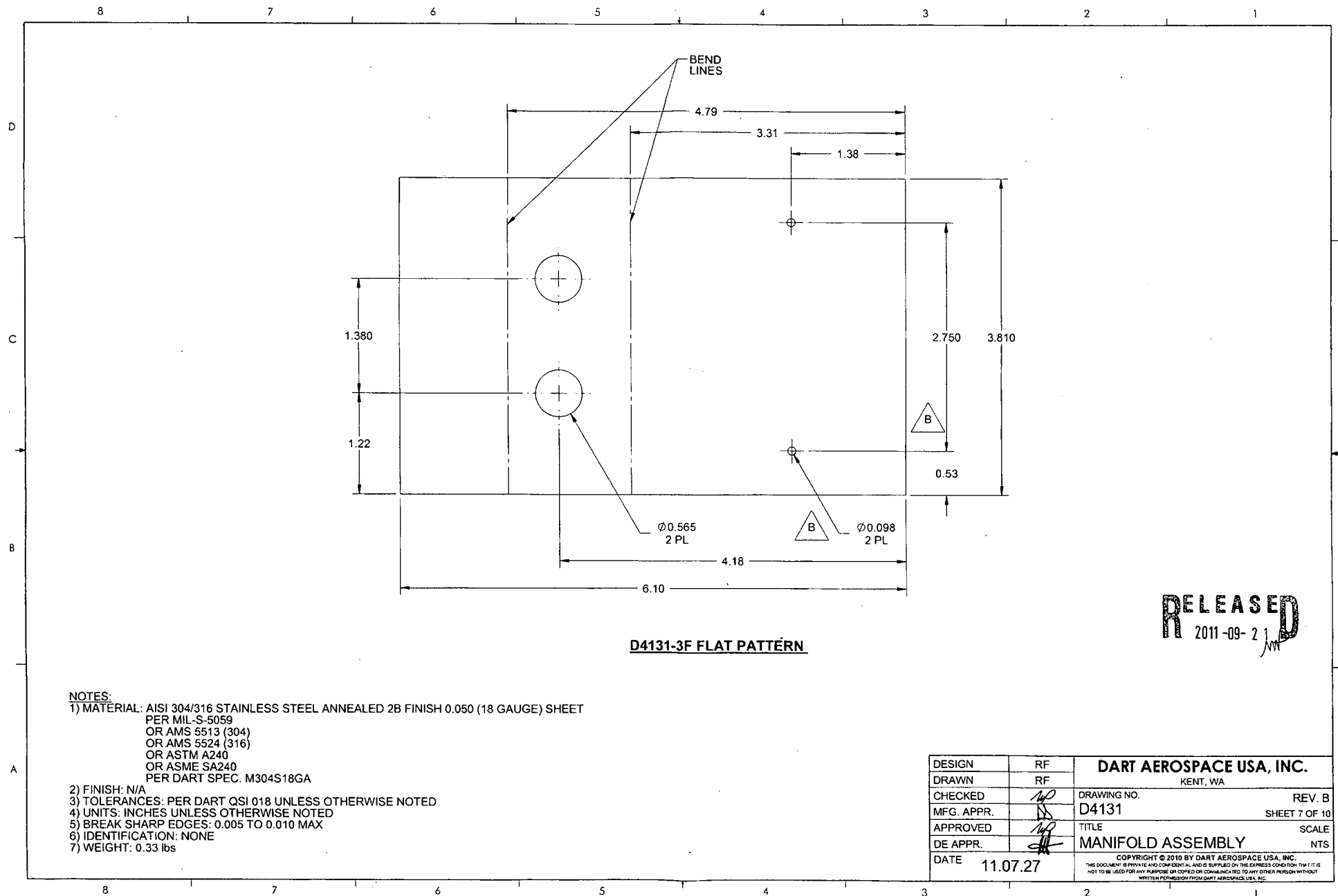
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.35 lbs

W/O 74218

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4131	SHEET 3 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	MANIFOLD ASSEMBLY	NTS
DATE	11.07.27	<small>COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	





RELEASED
2011-09-21

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ANNEALED 2B FINISH 0.050 (18 GAUGE) SHEET
PER MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
PER DART SPEC. M304S18GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.33 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4131	SHEET 7 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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